

Work Order ID 128058

December-31-14 8:52:00 AM

128058

Page 1

Item ID: D412-702-347

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 4 Man Side Facing

Stop

NS2

Start Date: 12/31/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/08/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-702-2	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo <i>M. 10</i>	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-702-347 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

MAY 20 2015

Mh-14 May 2015

DAS
28
9-89

MAY 14 2015

DAS
6
9-89

MAY 20 2015

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Page 2

Item ID: D412-702-347

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 4 Man Side Facing

Stop ***NS2***Start Date: 12/31/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/08/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-347								
	Location: <u>029</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS

6

9-89

MAY 20 2015

MLJ

MAY 19 2015

MLJ

MAY 19 2015

Picklist Print

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Page 1

Work Order ID: 128058

128058

Parent Item: D412-702-347

D412-702-347

Parent Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 4 Man Side Facing

Start Date: 12/31/14

Required Date: 1/08/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3677-1 Spacer *D3677-1* DAS 6 9-89		Manufactured	No			110	Each	4.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>					
				ST057				4				DAS 28 9-89	
				116439				4					
MS21069L3 ANCHOR NUT *MS21069L3* DAS 6 9-89		Purchased	No			110	Each	30.0000	6	6			
				<u>Location</u>				<u>Loc Qty</u>					
				ST301				30				DAS 28 9-89	
				m130799				30					
MS24694-S282 SGREW *MS24694-S282* DAS 6 9-89		Purchased	No			110	Each	4.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>					
				ST287				4				DAS 28 9-89	
				m126410				4					
D412-702-301 Harness Assembly *D412-702-301* DAS 6 9-89		Manufactured	No			110	Each	0.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
												DAS 28 9-89	

MAY 14 2015

129378

131618

131822

Picklist Print

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Page 2

Work Order ID: 128058

128058

Parent Item: D412-702-347

D412-702-347

Parent Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 4 Man Side Facing

Start Date: 12/31/14

Required Date: 1/08/15

D412-702-303

Manufactured No

110 Each

2.0000

Start Qty: 1.00

Required Qty: 1.00

D412-702-303

Harness Assembly

DAS
6
9-89

Location

Loc Qty

Loc Code

ST468

2

121531

1

122597

1

110 Each

2.0000

**

DAS
28
9-89

MAY 14 2015

128453

D412-702-315

Manufactured No

110 Each

2.0000

D412-702-315

Harness Assembly

DAS
6
9-89

Location

Loc Qty

Loc Code

ST468

2

107399

1

122740

1

110 Each

2.0000

**

DAS
28
9-89

128526

D412-702-317

Manufactured No

110 Each

2.0000

D412-702-317

Harness Assembly

DAS
6
9-89

Location

Loc Qty

Loc Code

ST468

2

102378

1

122535

1

110 Each

7.0000

**

DAS
28
9-89

128410

D412-702-059

Manufactured No

110 Each

7.0000

D412-702-059

Grommet

DAS
6
9-89

Location

Loc Qty

Loc Code

PKG12

7

107299

1

119512

6

110 Each

0.0000

**

DAS
28
9-89

128892

D3761-1-041

Manufactured No

110 Each

0.0000

D3761-1-041

Hook & Loop Strip

DAS
6
9-89

**

DAS
28
9-89

131933

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 128058

128058

Parent Item: D412-702-347

D412-702-347

Parent Item Name: Shoulder Harness, 3 Point Attachment, Inertia Reel Continuous Belt, 4 Man Side Facing

Start Date: 12/31/14

Required Date: 1/08/15

D3571-1

Manufactured No

110 Each

Start Qty: 1.00
4 4

Required Qty: 1.00

D3571-1

Guide

DAS
6
9-89

Location

Loc Qty

Loc Code

ST050

2

121474

2

ST051A

10

122542

10

**

DAS
28
9-89

MAY 14 2015

D3578-041

Manufactured No

110 Each

106.0000

D3578-041

Doubler

DAS
6
9-89

Location

Loc Qty

Loc Code

ST050

106

122221

17

124472

29

126312

60

**

DAS
28
9-89

MS24694-S58

Purchased No

110 Each

43.0000

MS24694-S58

SCREW

DAS
6
9-89

Location

Loc Qty

Loc Code

ST289

43

123352

43

**

DAS
28
9-89

CR3212-4-4

Purchased No

110 Each

25.0000

CR3212-4-4

CHERRY RIVET

DAS
6
9-89

Location

Loc Qty

Loc Code

ST320

25

126534

25

**

DAS
28
9-89

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Shop Packet Print

Page 3

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW